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2 YEAR
WARRANTY

PURESTEAM XL

STANDING FABRIC STEAMER



USER MANUAL
MODEL: PESTMXL



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IMPORTANT SAFETY INSTRUCTIONS

When using PureSteam XL you should always follow these basic safety precautions:

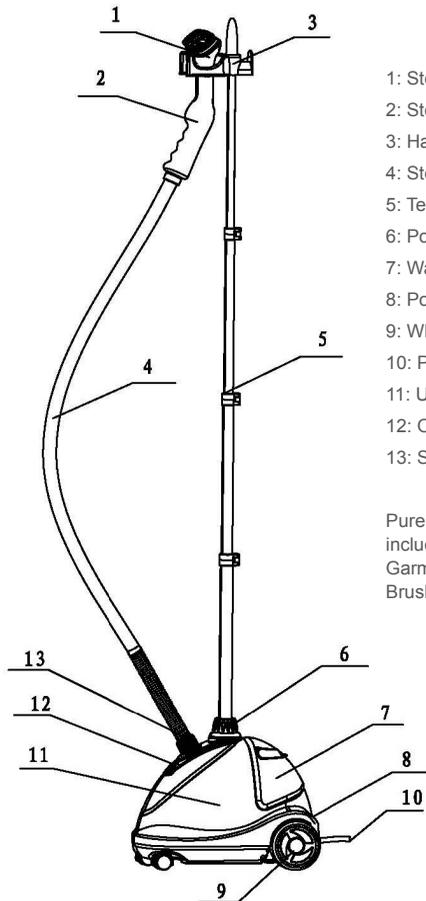
1. Use PureSteam XL for its intended purpose only.
2. **DO NOT** submerge PureSteam XL in water or other liquids.
3. **DO NOT** allow PureSteam XL to be used as a toy.
4. Keep out of reach of children and always use close supervision when steaming by or near children.
5. Unplug PureSteam XL from the electrical outlet before adding or removing attachments and before filling, emptying or cleaning the water tank.
6. **STEAM CAN CAUSE SERIOUS BURNS.** Keep your hands, skin, and hair away from the steam nozzle openings while steaming.
7. **DO NOT** touch the steam hose while steaming. It gets hot and can burn your skin.
8. **DO NOT** point steam nozzle in the direction of people, plants, or pets while steaming.
9. **NEVER** attempt to steam clothes while you are wearing them.
10. **DO NOT** operate PureSteam XL if it is damaged in any way—especially if the power cord or plug is damaged. Doing so may result in fire, electrical shock, or injury.
11. **DO NOT** leave PureSteam XL unattended while plugged in or in operation.
12. Allow PureSteam XL to cool before storing it.
13. **DO NOT** use accessories that are not made for PureSteam XL. Doing so may cause fire, electrical shock, or injury.
14. Always turn the power switch off before unplugging or plugging in PureSteam XL.

IMPORTANT SAFETY INSTRUCTIONS

15. **DO NOT** let the power cord touch hot surfaces or water. The power cord should not be kinked or obstructed in any way.
16. **DO NOT** bend, twist or fold the steam hose.
17. **DO NOT** steam plastic, vinyl, leather or suede materials.
18. Always keep the steam nozzle elevated above the water container. Do not lay the hose on the floor.
19. PureSteam XL has a grounded plug. As a safety feature, this plug will fit in a three-prong outlet only one way. If the plug does not fit in the outlet, do not attempt to bypass this safety feature.
20. **DO NOT** pull the power cord to disconnect it from an outlet. Instead, grasp the plug to remove it from the outlet.
21. To reduce the risk of contact with hot water and steam, always check PureSteam XL for steam leaks. Operate PureSteam XL with the steam nozzle placed in its holder; and inspect the base, hose, handle, and nozzle for steam leaks.
22. **DO NOT** operate another high-wattage appliance on the same circuit as PureSteam XL. Doing so may cause a circuit overload,
23. If an extension cord is absolutely necessary, a 3-pronged cord rated for at least 20 amperes should be used. Cords rated for less amperage may overheat. Care should be taken to arrange the cord so that it cannot be inadvertently pulled or tripped over.

SAVE THESE INSTRUCTIONS

PRODUCT DIAGRAM



- 1: Steam Nozzle
- 2: Steam Handle
- 3: Hanger/Nozzle Holder
- 4: Steam Hose
- 5: Telescopic Pole
- 6: Pole Insert Base
- 7: Water Fill Tank
- 8: Power Switch
- 9: Wheel
- 10: Power Cord
- 11: Unit Base
- 12: On/Off Light
- 13: Steam Hose Base

PureSteam XL also includes two attachments: a Garment Hanger and Fabric Brush (not shown).

ASSEMBLING PURESTEAM XL

1: Remove all contents in the box to ensure you have all the pieces listed on Page 3.

2: Fully extend the Telescopic Pole. To do so, first, open the clips and loosen the poles. Then, fully extend the poles and close the clips to lock in place (see Figure 2). Make sure the pole is locked into place and cannot be pushed down.

NOTE: To ensure a steady flow of steam it is best to fully extend the steam hose and telescopic pole when operating PureSteam XL.

3: To attach the hanger/nozzle holder, align the tabs in the holder with the grooves on the pole and push down (see Figure 3).

4: Insert the bottom of the telescopic pole into the pole insert base (see Figure 4) so that the nozzle holder faces the rear of the steamer. Pointing the nozzle holder towards the rear will ensure the stability of the steamer when garments are hanging from the hanger holder.

5: To attach the steam hose: Align the screw at the bottom of the steam hose with the unit base, and then turn the screw clockwise to tighten the hose with unit (see Figure 5). Then, place the steam nozzle on the nozzle holder.

CAUTION: To prevent steam from causing bodily injury or damage to surfaces, always hang the steam nozzle on the nozzle holder when not in use. Do not lay the steam hose on the floor as condensation may occur and cause unwanted water droplets in the steam.

CAUTION: Pulling on the steam hose with excessive force will damage it and may cause a steam leak.

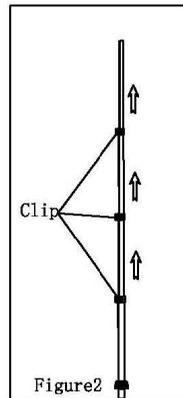


Figure2

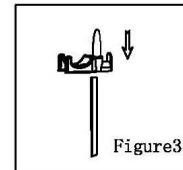


Figure3

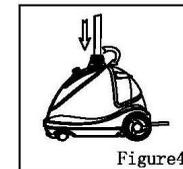


Figure4

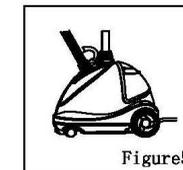


Figure5

USING PURESTEAM XL

1. Turn off PureSteam XL and unplug the power cord.
2. Remove the water tank. Turn it upside down and unscrew the cap.
3. Fill the water tank with cool water and replace the cap.

NOTE: To prolong the life of PureSteam XL, we recommend using distilled or demineralized water.
4. Place the water tank on the water reservoir. You should hear water flowing into the water reservoir for a short time.

CAUTION: Do not let the steamer operate with a dry water tank. Doing so will cause damage to the unit.
5. Plug PureSteam XL into a properly grounded three-pronged outlet.
6. Turn the power switch on. The steam will be ready in 45 seconds.
7. To steam your garments hold the handle of the steam nozzle upright at all times. Tilting it downward, even for a few moments, can cause a leak that can burn your skin.
8. When finished steaming, turn the power switch off.

PRESSING WITH STEAM

1. To steam a garment, secure it carefully using the included garment hanger.

CAUTION: Be careful when handling garments on the hanger. Pulling on the garment with too much force may cause the unit to tip.

CAUTION: Hot steam can cause serious burns. Use caution.
2. Grasp the steam handle and place the steam nozzle at the bottom of the garment. Steam will rise along the inside and outside of the fabric, removing wrinkles. Slowly slide the nozzle vertically, from the bottom to the top of the garment.

NOTE: Do not allow kinks to form in the hose at any time.
3. Remove the steam nozzle from the garment, and smooth the fabric with your free hand.
4. Repeat steps 2 and 3 as necessary until the fabric is wrinkle-free.
5. When steaming horizontally keep the steam 4 inches from the fabric.
6. To remove wrinkles from towels, handkerchiefs, and napkins, drape them over a rod or towel rack, and gently steam.
7. Heavier fabrics may require repeated steaming.
8. To remove stubborn wrinkles, steam both sides of the fabric.
9. The fabric brush may also be used to remove tough wrinkles.

QUICK STORAGE

1. Turn off the unit and unplug the power cord.
2. Wrap the steam hose around the telescopic pole one time. Do not fold or bend the hose.
3. Hang the steam nozzle from the nozzle holder.
4. Loosen the top two sections of the telescopic pole and collapse to a compact height.
5. Roll the unit to a convenient storage location.

CLEANING AND LONG-TERM STORAGE

For maximum performance, you should clean PureSteam XL weekly. Using distilled or demineralized water will help prevent buildup and require less frequent cleaning. Do the following to clean:

1. Turn the unit off and unplug the power cord.
2. Wait for the unit to cool completely (at least 30 minutes).
3. Remove the steam hose and the telescopic pole, and set them aside.
4. Carry the unit to a sink or tub.
5. Remove and drain the water tank. Rinse with fresh water and drain completely.
6. Tilt upside down to facilitate the removal of all water.

CLEANING AND LONG-TERM STORAGE

7. Flush the unit by filling the water reservoir and the hose base with fresh water and drain completely.
8. Place the water tank back on the water reservoir.
9. Reattach the telescopic pole and steam hose.
10. Follow steps 3-6 of the Quick Storage procedure on the previous page.

PROBLEM SOLVING GUIDE

PROBLEM	CAUSE	SOLUTION
The unit fails to steam	<ol style="list-style-type: none"> 1. Steamer is not plugged in 2. Water tank is empty 3. There may be mineral buildup 	<ol style="list-style-type: none"> 1. Plug into electrical outlet 2. Fill water tank 3. Follow procedure on the next page
Water drips from nozzle	Condensation in hose	Extend the hose vertically to allow water to drain back into the water reservoir.
Excessive gurgling of hose and steam nozzle	Condensation in hose	Some gurgling is a natural effect of the steaming process. For excessive gurgling, extend the hose vertically to allow water to drain back into the water reservoir.
Steam is intermittent	Mineral buildup in the unit	It is normal for the unit to periodically stop steaming for a few seconds. If the steam stays off for longer periods, follow the procedure on the next page.

REMOVING MINERAL BUILDUP

One common problem with steamers is mineral buildup caused by the high mineral content often found in tap water. Mineral residue inside of the internal pipes and heater can cause intermittent steaming or, in some cases, no steaming at all.

NOTE: To reduce or eliminate mineral buildup we recommend the use of demineralized or distilled water in the unit.

The procedure below can be used to reduce mineral buildup. If you are unable to use demineralized or distilled water, we recommend you follow this procedure monthly.

1. Turn the unit off and unplug the power cord.
2. Remove the steam hose and telescopic pole from the unit.
3. Drain the water reservoir by following steps 1-7 of the Cleaning and Long-Term Storage procedure on Page 7. Leave the water tank off of the unit.
4. Mix a solution of 50% vinegar and 50% water. In most cases, 2 cups of this solution will be sufficient.
5. Slowly pour the water-vinegar solution into the hose base connector as shown in Figure 6.

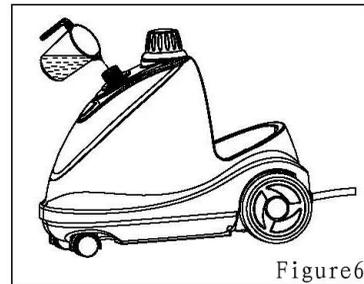


Figure 6

REMOVING MINERAL BUILDUP

- Continue pouring the solution into the hose base until the solution appears near the top of the hose base. Pour additional solution into the water reservoir until it is about half full.
- Allow the solution to sit for 40 minutes.
- Drain the solution from the water reservoir allowing the liquid to drain into a sink or tub.
- Drain the solution out of the hose base by tilting the unit over a sink or tub and pouring the water out of the hose base.
- Pour clean water into the hose base and water reservoir inlet and drain.
- Repeat this step until the vinegar smell dissipates.
- Reassemble the unit and operate normally.

PRODUCT SPECIFICATIONS

Base Dimensions	14 in x 9.25 in x 12.2 in
Total Height	5 ft, 5 in
Weight	10 lbs, 9 oz
Water Tank Capacity	1/2 gal
Heat Up Time	45 seconds
Steam Time	Up to 60 minutes per tank refill
Steam Hose Length	5-ft cloth-covered hose
Input	120V AC 60Hz 1500w
Power Cord Length	7 ft

WARRANTY

PureSteam XL comes with an industry-leading 2 Year Warranty that begins on the date of purchase.

The warranty applies to the steamer and necessary parts and labor relating thereto. The warranty does not apply to damage resulting from failure to follow the operating instructions, accidents, abuse, alterations, or disassembly by unauthorized individuals.

PRODUCT REGISTRATION

To ensure your full warranty and to receive product updates and streamlined customer support, remember to register your product at:

www.pureenrichment.com/productregistration

ARE YOU 100% SATISFIED?

If you have product questions or concerns, don't hesitate to contact us directly at:

Email: help@pureenrichment.com

Phone: (657) 275-3737

(Available Monday - Friday, 8am-5pm PST)

Pure Enrichment has an award-winning warranty, exchange, and customer service program that guarantees hassle-free solutions within 24 hours to any issue you might have!



Santa Ana, CA 92704
www.pureenrichment.com

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